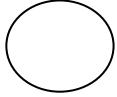





## STANDARD CERAMIC RODS FOR FOUNDRIES


In millimeters

Round	Diameter	Length
	1,5	300
	3	300
	4,7	450
	5,8	450
	7	450
	10	450
	12,7	450
	20	450

Half-round	Diameter	Length
	20	450
	15	450

Square	Dimensions	Length
	8x8	450
	10x10	450
	15x15	450

Triangular	Dimensions	Length
	10x10x10	450
	20x20x20	450

T	Basis	Height	Length
	14	23	450


Max. length : 600 mm

Lengths and sections out of standards : contact us

Material Basis : Al<sub>2</sub>O<sub>3</sub>, SiO<sub>2</sub>  
Others : Mg, Na, Ca, Fe, Ti, K, P < 10%

Tolerances D/L/H : +/- 3 %  
Straightness : < 400 : 3 mm < 400 : 5 mm

## STANDARD CERAMIC PLUGS FOR FOUNDRIES

Conic	Small diameter	Big diameter	Height
	11,3	14,4	9,5
	20	25,4	14
	15	17,7	12

Dimensions out of standards : contact us

Material Basis : Al<sub>2</sub>O<sub>3</sub>, SiO<sub>2</sub>  
Others : Mg, Na, Ca, Fe, Ti, K, P < 10%

Tolerances D/L/H : +/- 3 %  
Straightness : < 400 : 3 mm < 400 : 5 mm